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## Adsorption and photocatalytic oxidation of formaldehyde on a clay-TiO<sub>2</sub> composite

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## Abstract

We investigated the adsorption capacity and photocatalytic removal efficiency of formaldehyde using a hectorite-TiO<sub>2</sub> composite in a bench flow reactor. The same experimental conditions were applied to pure TiO<sub>2</sub> (Degussa P25) as a reference. The catalysts were irradiated with either a UVA lamp (365 nm) or with one of two UVC lamps of 254 nm and 254+185 nm, respectively. Formaldehyde was introduced upstream at concentrations of 100 – 500 ppb, with relative humidity (RH) in the range 0 – 66 % and residence times between 50 and 500 ms. Under dry air and without illumination, saturation of catalyst surfaces was achieved after ~200 min for P25 and ~1000 min for hectorite-TiO<sub>2</sub>. The formaldehyde uptake capacity by hectorite-TiO<sub>2</sub> was 4.1 times higher than that of P25, almost twice the BET surface area ratio. In the presence of humidity, the difference in uptake efficiency between both materials disappeared, and saturation was achieved faster (after ~200 min at 10% RH and ~60 min at 65% RH). Under irradiation with each of the three UV sources, removal efficiencies were proportional to the Ti content and increased with contact time. The removal efficiency decreased at high RH. A more complete elimination of formaldehyde was observed with the 254+185 nm UV source.

## Keywords

P25, clay, hectorite, photocatalyst, aldehyde, relative humidity

## 1. Introduction

Formaldehyde (HCHO) is an ubiquitous indoor pollutant released from wood-based building products and furnishings, among other natural and anthropogenic sources [1]. Formaldehyde forms as a result of the oxidation of volatile organic compounds (VOCs) by either ozone or hydroxyl (OH<sup>•</sup>) radicals under atmospheric conditions [2-3]. Indoor exposure to HCHO is associated with increased risks of asthma and allergy [4]. Reportedly, observed changes in nasal lavage fluids during formaldehyde inhalation have been attributed to non-specific proinflammatory properties [5]. Asthma and allergies are reported to affect *ca.* 6 and 20% of the 89 million US workers in nonagricultural and nonindustrial indoor settings, respectively. Such

health consequences stemming from formaldehyde inhalation in the workplace has been reported to cause productivity losses ranging from 20 to 70 \$B yr<sup>-1</sup> [6]. Furthermore, formaldehyde is listed by USEPA as a probable carcinogen (group B1, USEPA), and the World Health Organization has classified formaldehyde as a human carcinogen [7]. Surveys conducted in both US commercial buildings and homes showed mean indoor HCHO concentrations values *ca.* 11 and 17 ppbv, respectively. Such concentrations are higher than the 8-h reference exposure levels proposed by the California Environmental Protection Agency, i.e., 7 ppbv, and are close to the 8-h recommended level for occupational exposure in the US (16 ppbv) [8]. Current indoor-air pollutant exposure scenarios are likely to worsen in a near future provided that adaptation to climate change and urban heat island effects may lead to increases in the use of air conditioning, tighter building envelopes, as well as to lower air-exchange rates [9]. In addition, expanding urbanization and changes in land use patterns may contribute to increased surface-level concentrations of ozone, an indoor formaldehyde precursor [10].

Advanced indoor air cleaning technologies can play an important role in mitigating indoor exposures. In a related work we have tested prototype TiO<sub>2</sub> photocatalytic oxidation (PCO) air cleaners. The results have showed promise in the simultaneous abatement of VOCs present in multi-component mixtures at typical indoor levels [11-13]. We observed single-pass conversion efficiencies better than 20% for most VOCs, reaching in some cases as much as 80% removal. Although volatile aldehydes can be eliminated by PCO at rates comparable to those for other VOCs, incomplete mineralization of a few target compounds present in the mixtures (alcohols, terpenes) results in the formation of additional HCHO, acetaldehyde, and other partially oxidized byproducts. For the experimental conditions tested, HCHO outlet/inlet concentration ratios were between 1.9 and 7.2. Given the data variability observed, it becomes clear the need for improving experimental conditions towards PCO applications.

Clay-TiO<sub>2</sub> nanocomposites have been postulated as suitable alternative photocatalysts in environmental applications. In particular, for air treatment considerations, these materials offer a large porous structure for VOC adsorption and high adsorption capacity. Recently, we have synthesized hectorite-TiO<sub>2</sub> composite (hecto-TiO<sub>2</sub>) [14], a titania-rich material (60% TiO<sub>2</sub>) with significantly higher BET surface than Degussa P25 TiO<sub>2</sub> ( $BET_{\text{hecto-TiO}_2} / BET_{\text{P25}} = 2.3$ ). We

tested the material towards toluene as probe compound. When challenged with toluene vapor, hecto-TiO<sub>2</sub> showed a performance comparable to P25 under air either under dry conditions or low relative humidity, *ca.* ≤ 10 % RH. However, hecto-TiO<sub>2</sub> performance was found to become partially inhibited at higher humidity, *ca.* 33% and 66% RH [15]. These findings were explained as the consequence of water adsorption and condensation at nano-sized pores sites, which limits the access of hydrophobic compound molecules to TiO<sub>2</sub> active sites. In this study, we challenge hecto-TiO<sub>2</sub> under similar testing conditions with HCHO, a hydrophilic compound. The purpose is to explore the photocatalytic activity of surface clay-TiO<sub>2</sub> composites towards HCHO, and better understand the effect of water co-adsorption in photocatalytic efficiency.

## 2. Experimental Section

### 2.1. Preparation of clay-supported TiO<sub>2</sub>

Hectorite (Na<sub>0.4</sub>Mg<sub>2.7</sub>Li<sub>0.3</sub>Si<sub>4</sub>O<sub>10</sub>(OH)<sub>2</sub>; SHCa-1) from San Bernardino County, CA, USA, was purchased from the Source Clays Repository of the Clay Minerals Society (West Lafayette, IN), and used as received. A description of the synthesis and characterization of the TiO<sub>2</sub>-clay nanocomposites has been reported previously [14]. Briefly, a 1% w/w clay-water suspension was stirred for 2 hours. A TiO<sub>2</sub> sol-gel solution was prepared by mixing titanium tetraisopropoxide Ti(OC<sub>3</sub>H<sub>7</sub>)<sub>4</sub> (97%, Sigma-Aldrich, Milwaukee, WI) with hydrochloric acid (37%, reagent grade, Aldrich, Milwaukee, WI), de-ionized water (17.6MΩ-cm, Millipore) and absolute ethanol (≥ 98%, Riedel-de Haen, Switzerland). The concentration of Ti(OC<sub>3</sub>H<sub>7</sub>)<sub>4</sub> in the sol-gel solution (Solution A) was 0.4 M. The H<sub>2</sub>O/ Ti(OC<sub>3</sub>H<sub>7</sub>)<sub>4</sub> molar ratio for Solution A was adjusted to 0.82, and the pH was 1.27. Solution A was diluted with absolute ethanol to obtain a Ti(OC<sub>3</sub>H<sub>7</sub>)<sub>4</sub> concentration *ca.* 0.05 M (Solution B). An aliquot of Solution B was added to the clay suspension to adjust the TiO<sub>2</sub> content in suspension *ca.* 70% (w/w). The resulting suspension was stirred for 24 h, then centrifuged at 3,800 r.p.m. for 10 min. The solid phase was recovered and washed three times with de-ionized water. The hectorite-TiO<sub>2</sub> composite was dispersed in a 1:1 water:ethanol solution, and then exposed to hydrothermal treatment at 180 °C for 5 h. The product was centrifuged once again at 3,800 r.p.m. for 15 min, and re-suspended in absolute ethanol (Solution C).

## 2.2. Preparation of photocatalyst-coated Raschig rings.

Fifty-Raschig glass rings (5 mm O.D. x 5 mm length; Ace Glass, Vineland, NJ) were coated with hecto-TiO<sub>2</sub> composite and fifty more were coated with P25 (TiO<sub>2</sub>, Degussa, Germany). Before coating, the rings were initially sonicated for 5 min in acetone (J.T. Baker), and for 5 min in de-ionized water; and oven-dried at 60 °C for 1 h. Each ring was dip-coated for 5 sec in suspensions containing a) Solution C or b) P25 suspended in ethanol. Coated rings were placed in an oven at 110 °C for 5 h to evaporate the solvent. Dried-coated rings were stored in ambient conditions prior to use.

The average mass of the photocatalytic material deposited in each ring was determined as follows:

$$m_f = \frac{(m_c - m_g)}{50} \quad (1)$$

where  $m_f$  is the average mass of photocatalytic material per ring;  $m_c$  is the mass of 50 coated rings; and  $m_g$  is the mass of the same 50 rings determined before coating. Shown in Table 1 are data for average mass ( $m_f$ ), average mass of TiO<sub>2</sub> deposited per ring ( $m_{f-TiO_2}$ ), as well as BET surface area for each catalyst, average pore area for hecto-TiO<sub>2</sub> and equivalent average pore area for P25, as determined by the BJH method.

## 2.3. Photocatalytic reactor and experimental methods

### 2.3.1. Photocatalytic reactor and UV lamps

The photocatalytic flow reactor used in the experiments has been described previously [15-16]. Briefly, the reactor consisted of a cylindrical-quartz tube containing a variable number of coated or uncoated-Raschig rings, which were irradiated by a UV-lamp and placed parallel to the tube at a constant distance *ca.* 25 mm. Three-different lamps were used: a UVA lamp with  $\lambda_{\max.} = 365$  nm and irradiance  $I_{365} = 0.77$  mW.cm<sup>-2</sup> (UVP Model 90-0019-01), a UVC lamp (UVC/O<sub>3</sub>) with  $\lambda_{\max.} = 254$  nm and secondary emission at 185 nm with an irradiance  $I_{254} = 2.8$  mW.cm<sup>-2</sup> (UVP Model 90-0004-01) and a second UVC lamp (Spectroline Model 11SC-1 OF) with  $\lambda_{\max.} = 254$  nm and an irradiance  $I_{254} = 4.45$  mW.cm<sup>-2</sup>. The magnitude for the irradiance of the lamps at 25 mm from the source was determined with a UVP radiometer calibrated at 365 nm and 254 nm, respectively.

### 2.3.2. Formaldehyde source

Paraformaldehyde (J. T. Baker, Phillipsburg, NJ) was used to generate a constant flow of formaldehyde [17]. A constant airflow of “zero” quality air of  $300 \text{ mL min}^{-1}$  was circulated through the diffusion vial containing paraformaldehyde placed in a water bath at constant temperature ( $20 \pm 1^\circ\text{C}$ ). The generated formaldehyde concentration at the source outlet varied between 530 to 650 ppbv. A  $100 \text{ mL min}^{-1}$  flow was diverted from the source outlet and diluted with either dry or humid air. The flow and concentration of formaldehyde at the reactor inlet were adjusted to *ca.*  $f = 500 \text{ mL min}^{-1}$  and  $[\text{HCHO}]_{\text{inlet}} = 110\text{-}130 \text{ ppbv}$ , respectively. For selected experiments the source inlet airflow was adjusted to  $600 \text{ mL min}^{-1}$  delivering 410-470 ppbv HCHO for dilution purposes with dry or humid air. The total flow and HCHO concentration were adjusted to  $f = 2 \text{ L min}^{-1}$  and  $[\text{HCHO}]_{\text{inlet}} = 75\text{-}80 \text{ ppbv}$ , respectively.

### 2.3.3. Experimental setup and sampling procedures

The experimental setup is illustrated in Figure 1. Three mass-airflow controllers (FC-280 TYLAN) were used in parallel to adjust the flow of “zero” quality air from a commercial cylinder (Airgas, California) with a precision  $\leq 1\%$ . One of the airflows carried HCHO as described above. The second airflow was saturated with moisture using a water bubbler. The third airflow contained dry air to adjust the relative humidity (RH) after mixing. All flow magnitude values were measured with a calibrated flowmeter (Dry Cal, BIOS Int.). Quantitation of RH was determined in real time at the reactor outlet using a HOBO sensor (Onset Corp., MA). Ozone concentrations were determined in real time at the reactor outlet using an ozone monitor (2B Technologies).

Formaldehyde samples were collected simultaneously at the source and at the reactor outlet for experiments in which the total flow was adjusted to  $f = 500 \text{ mL min}^{-1}$ . Instead, when the total flow was  $f = 2 \text{ L min}^{-1}$ , formaldehyde samples were collected successively from the reactor inlet and outlet. Samples were collected using 2,4-dinitrophenylhydrazine (DNPH)-coated silica cartridges (Waters, MA) preceded by a ozone scrubber (Waters, Milford, MA) for UVC/O<sub>3</sub> lamp experiments. DNPH cartridges were extracted with 2-mL acetonitrile (UV grade, Honeywell B&J, Muskegon, MI) and analyzed by HPLC (Agilent 1200 Series) with UV detection at 360 nm, in accordance with the US EPA Standard Method TO-11 [18].

For formaldehyde adsorption experiments a constant diluted formaldehyde flow ( $f = 500 \text{ mL min}^{-1}$ ) at different relative humidity (RH) levels was circulated through the reactor, and HCHO samples were collected at the inlet and outlet with  $t = 0$  determined by the initial connection of the HCHO to the reactor.

Formaldehyde photocatalytic removal experiments were carried out by irradiating the rings (coated with P25, Hecto-TiO<sub>2</sub> or uncoated rings) with UV light (UVA, UVC or UVC/O<sub>3</sub>) at 0, 10, and 65% RH. In all experiments, diluted formaldehyde was allowed to circulate through the reactor without UV irradiation, in order to reach equilibrium with the photocatalyst and the other reactor internal surfaces. At equilibrium, the existing difference between HCHO-inlet and outlet concentrations approached zero. Then, the UV light was turned on for *ca.* 30 min. prior to sample collection.

For experiments evaluating the effect of the residence time, only the UVA lamp was used, and the relative humidity was adjusted at 10 %. For long-residence time experiments, 7 photocatalyst-coated rings were irradiated using a total flow of  $f = 500 \text{ mL min}^{-1}$ . For mid-residence time experiments, a similar number of rings and a total flow of  $f = 2 \text{ L min}^{-1}$  was selected. For short-residence time experiments, 3 photocatalyst-coated rings were irradiated and a total flow of  $f = 2 \text{ L min}^{-1}$  was used.

### 3. Results and discussion

#### 3.1. Formaldehyde adsorption in the absence of illumination

We studied the adsorption of HCHO to each of the photocatalysts in the dark, at different humidity conditions. These tests allowed us to determine the minimum time needed to complete HCHO uptake and saturation of the photocatalyst surface, in order to perform subsequent experiments by irradiating with UV light. Equilibrium saturation was reached when similar HCHO concentrations were measured simultaneously at the reactor inlet and outlet. As shown in Figure 2 for experiments conducted with dry air, in the case of P25 saturation of the surface was reached at  $t \sim 200 \text{ min}$ , after which adsorption of HCHO ceased. However, in the case of Hecto-TiO<sub>2</sub> HCHO uptake continued until  $t \sim 1000 \text{ min}$ . These saturation times for HCHO are

significantly longer than those recorded for toluene under identical experimental conditions on our previous study ( $t < 30$  min of equilibration [15]), suggesting that the chemical interactions between the catalyst and formaldehyde are of a very different nature with respect to those between the catalyst and hydrophobic hydrocarbons.

In Figure 2, we plot HCHO uptake efficiency (%  $U$ ) as a function of time, defined as

$$\%U = \left( 1 - \frac{[\text{HCHO}]_{down}}{[\text{HCHO}]_{up}} \right) * 100 \quad (2)$$

where  $[\text{HCHO}]_{down}$  and  $[\text{HCHO}]_{up}$  are the formaldehyde downstream and upstream concentrations, respectively. The area under the curves shown in Figure 2 corresponds to the formaldehyde uptake capacity of each material. For dry air (0% RH), the uptake capacity was estimated to be 4.0 and 16.3  $\mu\text{g}$  for P25 and Hecto-TiO<sub>2</sub> respectively, by fitting a biexponential decay of each of the curves shown in Figure 2. The ratio Hecto-TiO<sub>2</sub>/P25 of the area under both curves for results with dry air was estimated to be 4.1, significantly higher than the ratio of BET surface area determined for Hecto-TiO<sub>2</sub> and P25 (equal to  $140 \text{ m}^2 \text{ g}^{-1} / 60.7 \text{ m}^2 \text{ g}^{-1} = 2.3$ ). This difference suggests that the clay matrix has a higher intrinsic affinity for HCHO leading to higher uptake than what can be predicted solely on the basis of effective surface area of each material.

Figure 2 also shows that at 10 and 65% RH the saturation equilibrium is achieved very fast in both cases, with imperceptible differences between P25 and the clay-TiO<sub>2</sub> composite. Furthermore, apparent saturation is achieved faster ( $t \sim 60$  min) for experiments carried out at higher humidity (65% RH), vis-à-vis those carried out at 10% RH (saturation at  $t > 120$  min). This experimental evidence highlights the critical role played by layers of adsorbed water on the catalyst surface. Due to catalyst pore water saturation, we assume that HCHO adsorption is lower for both catalysts under humidified air, compared to a similar scenario at 0% RH. Water and HCHO compete for adsorption and uptake. Adventitious water also limits diffusion of HCHO into the catalyst pores. Particularly, Hecto-TiO<sub>2</sub> was found to show a very high water uptake with respect to P25 [15]. Our method did not allow us to explore other mechanisms potentially at

play, such as different swelling behavior of the catalysts and water-formaldehyde chemical equilibria potentially leading to enhanced uptake.

### 3.2. Photocatalytic degradation under UV irradiation

Once the catalyst surface was saturated with formaldehyde, the UV lamp was turned on and we followed changes in concentrations at both ends of the reactor. Under UV irradiation, we determined the steady-state formaldehyde removal efficiency (%*R*) as a function of the upstream and downstream HCHO concentrations, as follows:

$$\%R = \left( 1 - \frac{[\text{HCHO}]_{\text{down}}}{[\text{HCHO}]_{\text{up}}} \right) * 100 \quad (3)$$

In experiments performed at a total flow rate of  $f = 500 \text{ mL min}^{-1}$ , upstream HCHO concentrations were determined as the level measured at the source multiplied by a dilution factor corresponding to the ratio between the flow containing HCHO from the source and the total airflow being introduced into the reactor. For experiments carried out at  $f = 2 \text{ L min}^{-1}$ , both HCHO concentrations were determined directly at the reactor outlet (with the UV lamp on or off), without applying any correction factor.

The formaldehyde removal rate  $F_r$ , expressed in  $\text{ng min}^{-1}$  was calculated as follows:

$$F_r = ([\text{HCHO}]_{\text{up}} - [\text{HCHO}]_{\text{down}}) * f \quad (4)$$

where  $f$  is the airflow rate circulating through the reactor, expressed in  $\text{mL min}^{-1}$ . Table 2 summarizes the removal rates determined under three different illumination conditions and three different relative humidity settings, for each of the two catalysts studied. In all cases, formaldehyde removal due to UV irradiation in the absence of catalyst (blank) was subtracted. Blank removal efficiencies were ~6% for UVA and between 20 and 40% under UVC irradiation.

#### 3.2.1. Effect of relative humidity

HCHO removal over all humidity conditions tested was found relatively higher in the case of P25 (Figure 3). As shown in Table 2, HCHO removal rate normalized per  $\text{TiO}_2$  content

are similar for both materials at 0% RH. Our previous study [15] indicated that the TiO<sub>2</sub> content appears to be the driving parameter of the photocatalytic process, at 0% RH. We had also reported that at RH = 10%, P25 and Hecto-TiO<sub>2</sub> exhibited maximum photocatalytic activity for toluene removal. By contrast, in the present case for HCHO, P25 performance was still higher at 10% RH; however Hecto-TiO<sub>2</sub> photocatalytic activity at 10% RH for HCHO removal was lower than in absence of H<sub>2</sub>O. Finally, working at higher relative humidity of 65 % partially inhibited Hecto-TiO<sub>2</sub> performance, and P25 only to a minor extent. The effect of the relative humidity over the photocatalytic reaction suggests a negative effect of adsorbed water on the formaldehyde sorption capacity, similar to what was observed for toluene on the same systems. The competition of water molecules for the active sites and saturation of smaller pores becomes the dominant effect reducing the efficiency of photocatalytic oxidation of both hydrophobic (toluene) and hydrophilic (formaldehyde) pollutants.

### 3.2.2. Effect of the UV light source

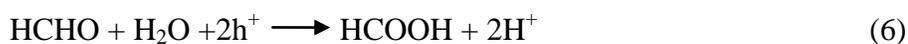
Table 2 summarizes HCHO photocatalytic removal rates determined under different humidity and irradiation conditions. Figure 4 shows HCHO removal efficiency for a sub-set of those results corresponding to experiments performed at 10 % RH under UVA, UVC and UVC/O<sub>3</sub> irradiation. The use of a UVA lamp led to lower removal efficiency, principally due to the significantly lower irradiance of the UVA source used with respect to the UVC lamps. Instead, the UVC/O<sub>3</sub> source showed in most cases higher removal efficiencies than the ozone-free UVC lamp, even if its irradiance at 254 was ~60% lower than that of the ozone-free UVC lamp. This is likely due to the added effect of ozone chemistry and direct photolysis under 254 + 185 nm irradiation [15, 19-20]. It is worth noting that, while removal rates per unit mass of TiO<sub>2</sub> ( $F_r/m_{F-TiO_2}$ ) values reported in Table 2 for Hecto-TiO<sub>2</sub> were in most cases below those reported for P25 under the same conditions, the use of the UVC/O<sub>3</sub> lamp led to a better performance for Hecto-TiO<sub>2</sub> composites relative to P25 under either dry air or moderate humidity conditions (10% RH). This result suggests that the clay matrix serves as a substrate that facilitates the secondary chemical processes present under 254 + 185 nm irradiation. This effect may be due, at least in part, to the higher surface area and uptake capacity of the clay, which allows for more HCHO to be exposed to the reactive conditions under UVC/O<sub>3</sub> irradiation.

### 3.2.3. Effect of the reactor residence time

By increasing the airflow rate and reducing the length of the reactor we explored the performance of the reaction at different residence times under 10 % RH and UVA irradiation. The results are illustrated in Figure 5, for the range of residence times was between 50 and 500 ms. As expected, the net removal efficiency decreased as the residence time decreased, consistent with our previous observations using the same reactor [16]. We did not observe any significant difference on the relative ratio Hecto-TiO<sub>2</sub>/P25 of removal efficiencies determined for each residence time. Hecto-TiO<sub>2</sub> was consistently below P25, with a %R that was between 60% and 80% that of P25.

## 4. Conclusions and implications

We evaluated the performance of hectorite-TiO<sub>2</sub> nanocomposites with respect to the reference material P25 under controlled conditions of relative humidity, UV irradiation and residence time, using formaldehyde as a target compound. Overall, the clay-TiO<sub>2</sub> composite showed comparable efficiency in the removal of the model pollutant when normalized by the mass content of TiO<sub>2</sub>. The observed influence of key experimental parameters on clay-TiO<sub>2</sub> is consistent with that observed on P25 and with previously reported mechanisms for formaldehyde photocatalytic oxidation [21-22]:



These results support the use of clay-TiO<sub>2</sub> composites as pollution-removing active ingredients in the formulation of paints, coatings, pavement and cement [23-26]. Potential benefits of incorporating TiO<sub>2</sub> nanoparticles in the clay matrix include higher durability, slower inactivation, and avoiding leaching of nanoparticles to the environment. These results complement those reported previously using toluene as a target compound [15], allowing us to

characterize the clay-TiO<sub>2</sub> photocatalyst by challenging it with model hydrophobic and hydrophilic organic pollutants that are relevant to indoor environments and atmospheric chemistry.

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**TABLE 1. Preparation of photocatalyst-coated Raschig rings.**

<b>Material</b>	<b><math>m_f</math> (mg)</b>	<b>TiO<sub>2</sub> content<sup>a</sup> (%)</b>	<b><math>m_{f-TiO_2}</math> (mg)</b>	<b>BET surface area<sup>a</sup> (m<sup>2</sup> g<sup>-1</sup>)</b>	<b>Average pore volume<sup>a</sup> (cm<sup>3</sup> g<sup>-1</sup>)</b>
Hecto-TiO <sub>2</sub>	1.03	60.8	0.626	140	0.457
P25	0.762	100	0.762	60.7	0.308

<sup>a</sup> Data taken from Reference [14]

**TABLE 2. Formaldehyde photocatalytic oxidation under either UVA, UVC, or UVC/O<sub>3</sub> at 0 ≤ RH ≤ 65%.**

RH	UVA			UVC			UVC/O <sub>3</sub>		
	F <sub>r</sub> (ng min <sup>-1</sup> )	F <sub>r</sub> /m <sub>f</sub> (ng min <sup>-1</sup> g <sup>-1</sup> )	F <sub>r</sub> /m <sub>f-TiO2</sub> (ng min <sup>-1</sup> g <sup>-1</sup> )	F <sub>r</sub> (ng min <sup>-1</sup> )	F <sub>r</sub> /m <sub>f</sub> (ng min <sup>-1</sup> g <sup>-1</sup> )	F <sub>r</sub> /m <sub>f-TiO2</sub> (ng min <sup>-1</sup> g <sup>-1</sup> )	F <sub>r</sub> (ng min <sup>-1</sup> )	F <sub>r</sub> /m <sub>f</sub> (ng min <sup>-1</sup> g <sup>-1</sup> )	F <sub>r</sub> /m <sub>f-TiO2</sub> (ng min <sup>-1</sup> g <sup>-1</sup> )
<b>P25</b>									
<b>0</b>	59.8	11.2	11.2	64.4	12.1	12.1	55.2	10.4	10.4
<b>10</b>	60.2	11.3	11.3	67.6	12.7	12.7	73.8	13.8	13.8
<b>65</b>	59.7	11.2	11.2	52.7	9.9	9.9	63.6	11.9	11.9
<b>Hecto-TiO<sub>2</sub></b>									
<b>0</b>	44.8	6.2	10.2	44.3	6.2	10.1	52.9	7.3	12.1
<b>10</b>	43.2	6.0	9.9	50.2	7.0	11.4	67.8	9.4	15.5
<b>65</b>	31.0	4.3	7.1	32.0	4.4	7.3	42.5	5.9	9.7

FIGURE 1

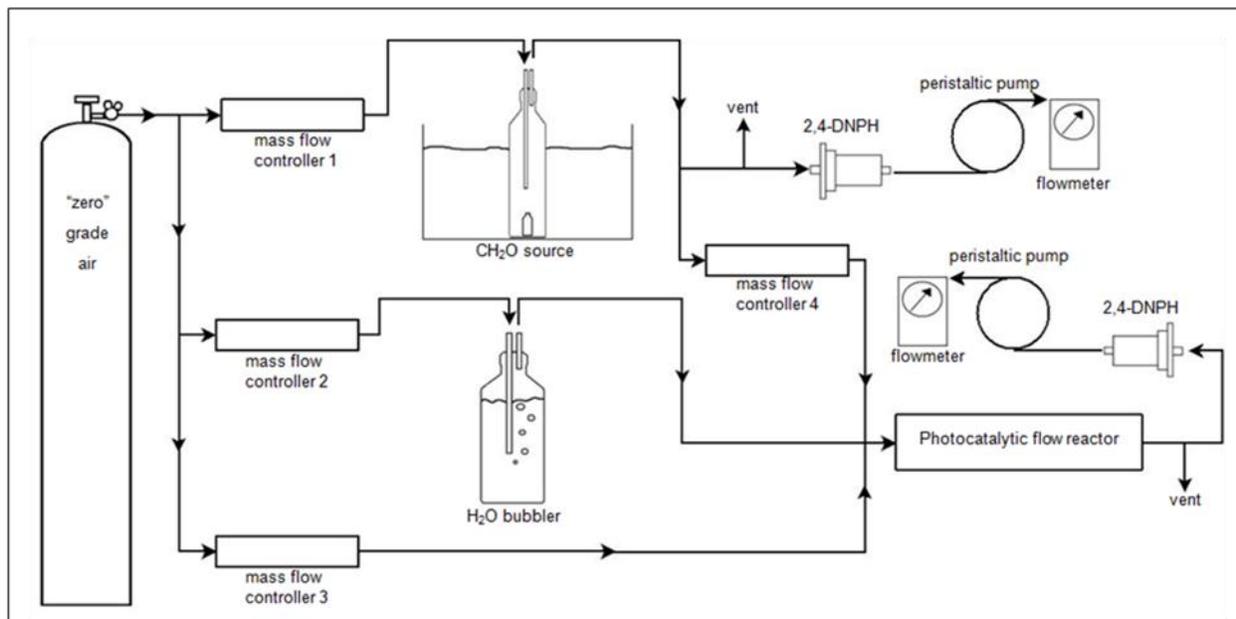


FIGURE 2

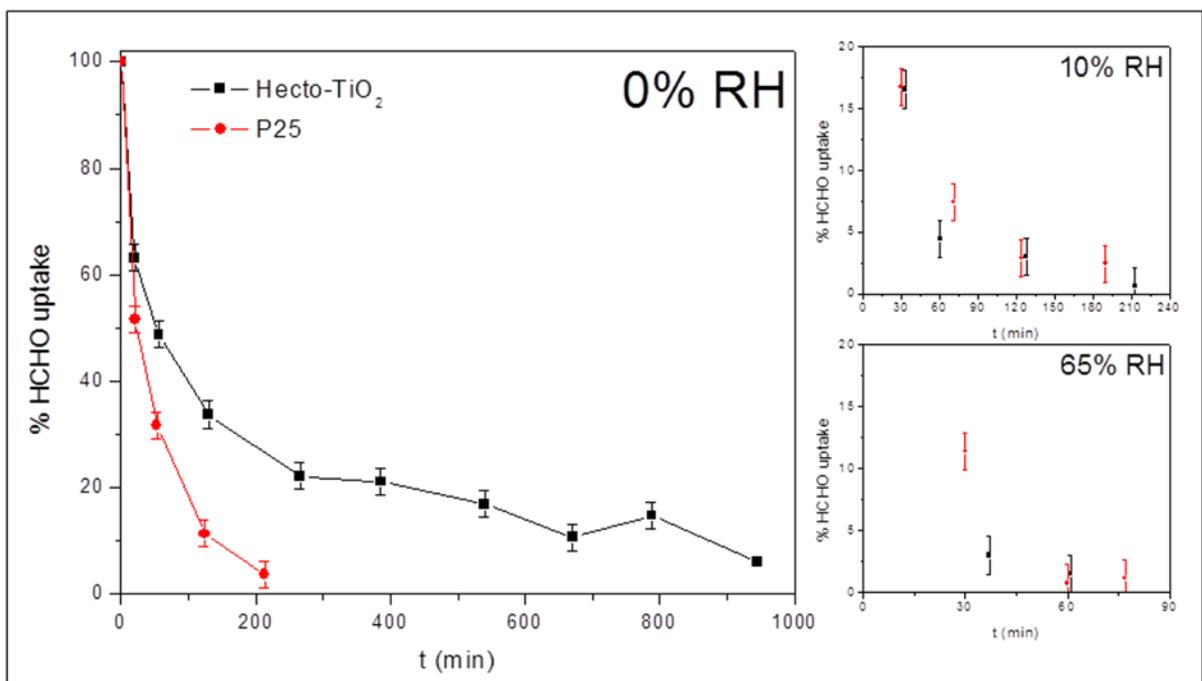


FIGURE 3

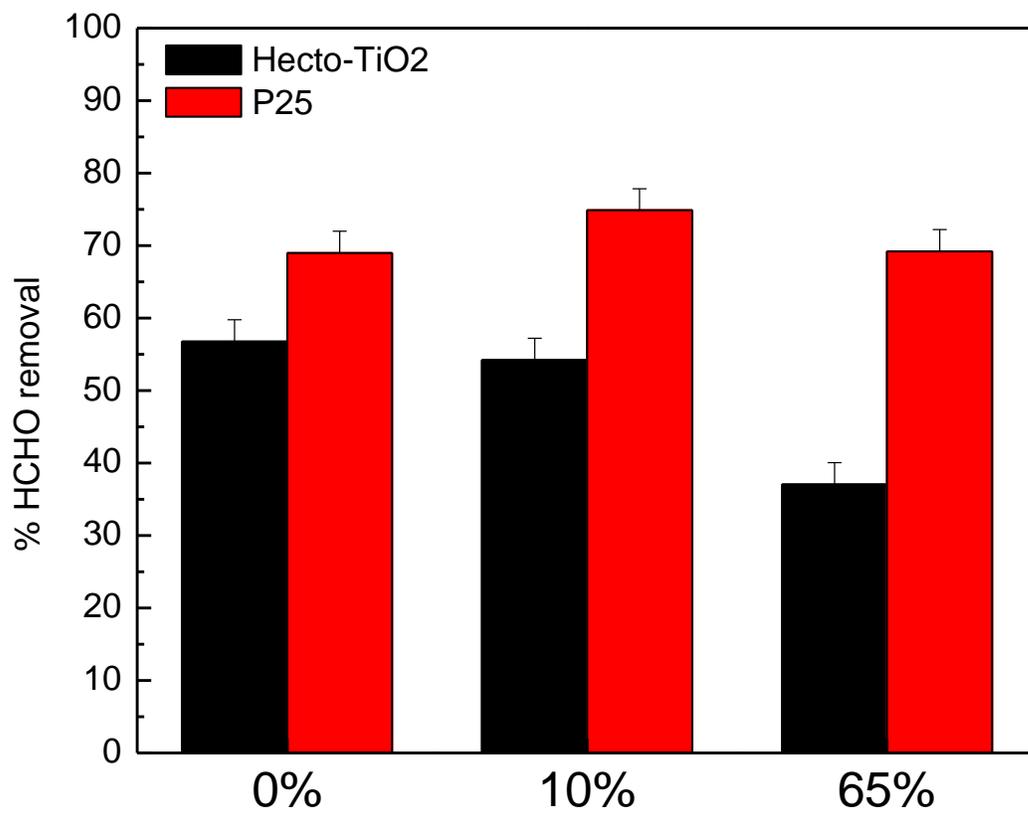


FIGURE 4

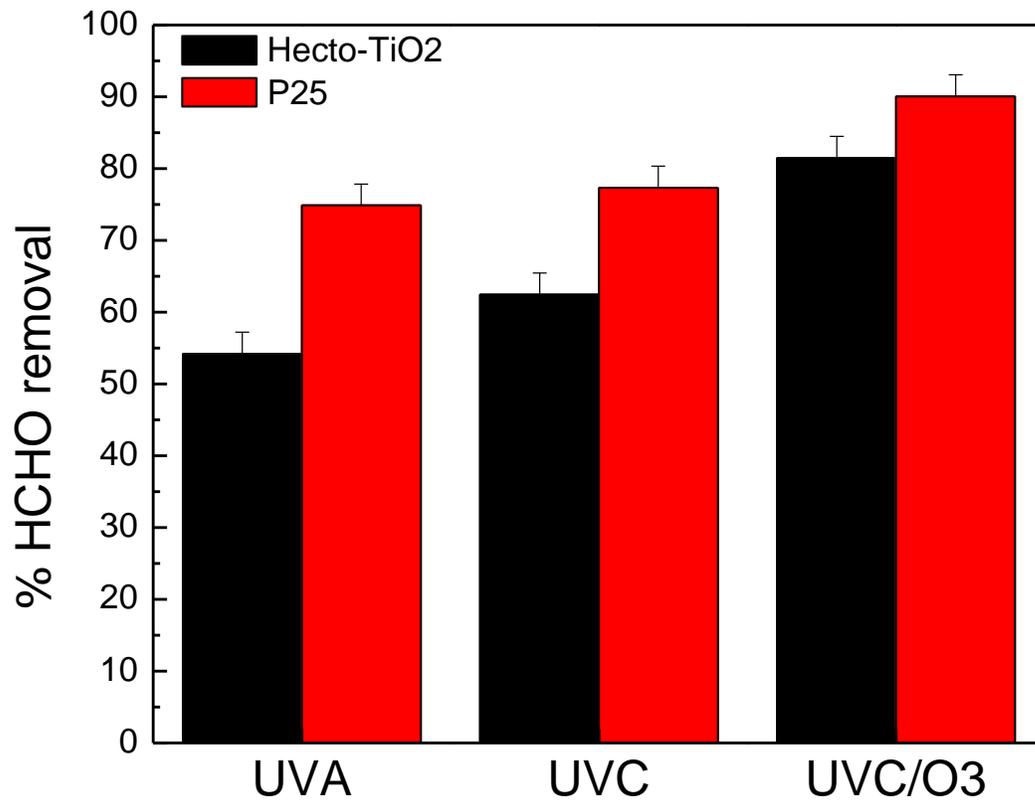


FIGURE 5

